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D412-783-011
Job Sheet 197081



Part No: D412-783-011

Job Qty: 1 pcs

Part Name: Gross Weight Towing Cable



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Due Date: 8/15/19

Created By: Kimberley Guerin

Type: SOLD

Description: *order 17488*

Note: DWG IIN-D412-783 REV E, D3943 REV E IPP Rev:A New Issue 09-06-02 JLM Verified By:EC IPP Rev:B @ chg 002 DD 10.02.22 Verified By:EC IPP Rev:C @ chg 004 DD 11.08.15 DD verf:JLM IPP Rev:D @ chg 005 DD 15.08.25 DD verf:JLM IPP REV:E 16.09.29 chg D3951-041 to D3951-1 as per PAR.625 DD VERF:JLM IPP Rev:E 17.12.27 @ chg 006 DD verf:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		8/15/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Mon 9-30-2019

Rosales, Oscar



Container No: S218260



Part: D412-783-011

Job No: 197081

Serial No/Batch: S218260

Revision: E/E

Inspector:

Exp Date:

Instructions: Certificate of Conformity 08/15/2019

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6/23/2019

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				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	8/15/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	8/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	8/15/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	8/15/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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F629

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness - ***ENSURE CALIBRATION CERT. IS IN IIN PAPER WORK***

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6/28/2019

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130 - Identify and pack for shipping as per PPP D412-783-011 Location: FG129 PPP

Rev: _____

135 - Document Control - Photocopy blue file & type labels per PPP D412-783-011 CHG 006

140 - QC21- Final Inspection - Work Order Release

Q11577

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3943-041	Ground Handling Crank Assembly	2/ 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5155767 12
D3949-043	Gross Weight Towing Cable Flag Assembly	2/ 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5095050
D3951-1	Equipment Bag	2/ 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F122832
D3954-1	GWT Pin	4/ 2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5160038 x 3
D3954-3	GWT Knob	4/ 2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5156978

S2180406

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3943-041	1	0	0
	D3949-043	1	7	0
	D3951-1	1	25	0
	D3954-1	2	7	0
	D3954-3	2	10	0

Part Specifications

Specifications could not be found.

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4.0 CALIBRATION

4.1 Calibration of the D3943-041 Tow Crank Assembly

4.1.1 The chain ratchet handle on the D3943-041 Tow Crank Assembly must be calibrated annually to ensure the handle indicates "clicks" when a 3500 lbs – 4000 lbs load has been achieved. To calibrate loosen setscrew that locks the threaded stainless steel ball plunger (Refer to figure 2 for details). Place a load cell inline and ratchet until the 3500 lbs – 4000 lbs has been reached. If the handle clicks before the 3500lbs load then turn plunger clockwise 1/8 turn, remove load and retry. If handle does not click between the 3500lbs and 4000 lbs load, turn plunger 1/8 turn counterclockwise, remove load and retry. Once the handle has been properly set retighten setscrew and test once more.

4.1.2 The Tow Crank Assembly may be returned to DART for calibration, at the operator's expense.

5.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	D412-783-011	GROSS WEIGHT TOWING KIT
1	D3943-041	TOW CRANK ASSEMBLY
1	D3949-043	FLAG ASSEMBLY
1	D3951-1	EQUIPMENT BAG
2	D3954-1	GWT PIN
2	D3954-3	GWT KNOB